

# Small hole Drilling

H22 (7/8")  
Taper tools, 12° taper

Small hole  
drilling

## Button bit

Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
mm	in	Front No size	Gauge No size	Front No size	Gauge No size			
H22								
32	1 1/4	2×4	1×4	2×7	5×7	40°	-	30322207-12
33	1 5/16	2×4	1×4	2×7	5×7	40°	-	30332207-12
35	1 3/8	2×4	1×5	2×7	5×7	40°	-	30352207-12
36	1 13/32	2×4.5	1×5	2×7	5×8	40°	-	30362207-12
38	1 1/2	2×4.5	1×5	2×8	5×8	40°	-	30382207-12
40	1 9/16	2×5	1×5	2×8	5×8	40°	-	30402207-12



## H22

32	1 1/4	2×4.5	1×4.5	2×7	6×7	15°, 35°	-	30322208-12
34	1 11/32	2×4.5	1×4.5	2×7	6×7	15°, 35°	-	30342208-12
38	1 1/2	2×5	1×5	2×8	6×8	15°, 35°	-	30382208-12
45	1 3/4	2×5.5	2×4	2×8	6×9	15°, 35°	-	30452208-12



## H25

36	1 13/32	2×4.5	1×5	2×7	5×8	35°	-	30362507-12
38	1 1/2	2×4.5	1×5	2×8	5×8	35°	-	30382507-12
41	1 9/16	2×5	1×5	2×7	5×9	35°	-	30412507-12
43	1 11/16	2×5	1×5	2×8	5×9	35°	-	30432507-12



## Chisel bit

### H22

30	1 3/16	-	2×5	-	-	-	-	313022-12
32	1 1/4	-	2×5	-	-	-	-	313222-12
34	1 11/32	-	2×5	-	-	-	-	313422-12
36	1 27/64	-	2×5	-	-	-	-	313622-12
38	1 1/2	-	2×5.5	-	-	-	-	313822-12
40	1 37/64	-	2×5.5	-	-	-	-	314022-12



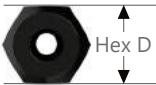
### H25

30	1 3/16	-	2×5	-	-	-	-	313025-12
32	1 1/4	-	2×5	-	-	-	-	313225-12
34	1 11/32	-	2×5	-	-	-	-	313425-12
36	1 27/64	-	2×5	-	-	-	-	313625-12
38	1 1/2	-	2×5.5	-	-	-	-	313825-12
40	1 37/64	-	2×5.5	-	-	-	-	314025-12



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Taper tools, 12° taper

Drill rod



Hex shank 22 \* 108 mm



Dimensions L			Dimensions D		Part no.
mm	ft	in	mm	in	
610	2	-	22	7/8	10220612
1220	4	-	22	7/8	10221212
1830	6	-	22	7/8	10221812
2000	6	7	22	7/8	10222012
2440	8	-	22	7/8	10222412
3050	10	-	22	7/8	10223012
3200	10	6	22	7/8	10223212
3660	12	-	22	7/8	10223612

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drilling

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